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D3171-3

Job Sheet 192702



Part No: D3171-3

Job Qty: 10 pcs

Part Name: Angle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/1/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 4/10/19

Description:

Note: DWG REV B SHEET 2 IPP REV:A 16-11-10 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
100	Waterjet - Flow - 1	10 pcs	4/10/19	4/10/19	0.00	1.55	Waterjet - Flow			04/19/19
120	QC 8	10 pcs	4/10/19	4/10/19	0.00	0.00	QC 8 - 12			
							QC 8 - 14			
							QC 8 - 17			
							QC 8 - 20			
							QC 8 - 25			
							QC 8 - 3			
							QC 8 - 32			
							QC 8 - 33			
							QC 8 - 35			
							QC 8 - 39			
							QC 8 - 4			
							QC 8 - 44			
							QC 8 - 45			
							QC 8 - 49			
							QC 8 - 58			
							QC 8 - 8			
							QC 8 - 9			
							QC 8 - 68			
							QC 8 - 67			
							QC 8 - 1 (A)			
							QC 8 - 47			
							QC 8 - 40			
							QC 8 - 52			
							QC 8 - 23			
130	Small Fab - Brake NC - B4B	10 pcs	4/10/19	4/10/19	0.00	0.00	Small Fab - Brake - 1 - B4B			
							Small Fab - Brake - 2 - B4B			
							Small Fab - Brake - 3 - B4B			
150	QC 5	10 pcs	4/10/19	4/10/19	0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			

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				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
160	Packaging 3-1 - Stock - B4B	10 pcs	4/10/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
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					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
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					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
170	QC 21 - SA	10 pcs	4/10/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - 1-Cut as per Dwg D3171
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Form as per dwg - Bend as per Dwg D3171
 150 - QC5- Inspect part completeness to step on W/O
 160 - Identify as per dwg & Stock Location: _____
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S24GA	304/316 .025 Sheet	.2110 sf (.0211 ea)	100-Waterjet - Flow - 1	5020564

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S24GA	0	42	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Angle	0.500Inches + 0.006 - 0.001	0.506 0.499	Diameter	
3	Angle	0.400Inches ± 0.030	0.430 0.370		
4	Angle	0.590Inches ± 0.010	0.600 0.580		
5	Angle	1.180Inches ± 0.030	1.210 1.150		
6	Angle	2.580Inches ± 0.030	2.610 2.550		
7	Angle	0.025Inches ± 0.010	0.035 0.015		
8	Angle	1.587Inches ± 0.010	1.597 1.577		

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Container No: S171790



Part: D3171-3

Job No: 192702

Serial No/Batch: S171790

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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